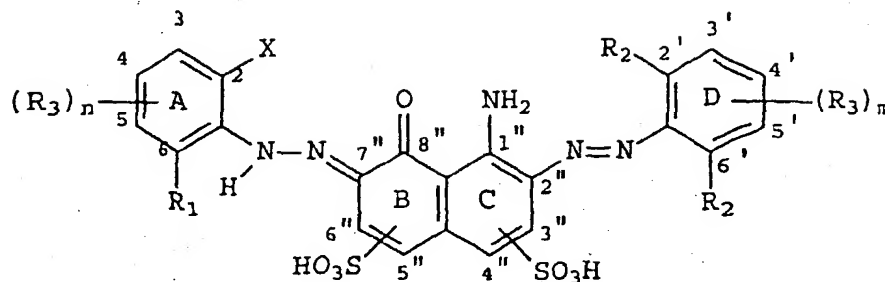


CLAIMS

1. A compound of Formula 3



wherein X is fluorine, chlorine, bromine or iodine;  $R_1$  is fluorine, chlorine, bromine, iodine, hydrogen or  $R_3$ ;  $R_2$  substituents are the same or different and are H or  $R_3$ ;  $R_3$  substituents are the same or different and are selected from  $-SO_3H$ ,  $-NO_2$ , a fibre-reactive group or any moiety linked to the benzene ring by a carbon atom; n is 0, 1, 2 or 3; m is 0, 1, 2 or 3; and water soluble salts thereof.

2. A compound according to claim 1 in which X is chlorine or bromine,  $R_1$  is hydrogen, chlorine or bromine and  $R_2$  are both hydrogen or one is hydrogen and the other is  $-SO_3H$ .
3. A compound according to claim 2 in which X is chlorine and  $R_1$  is hydrogen or chlorine.
4. A compound according to claim 1, wherein the fiber-reactive group  $R_3$  is meta or para to the azo group in ring A.
5. A compound according to claim 1, wherein the only substituent  $R_3$  in ring A is SES meta or para to the azo group and ring D is unsubstituted or contains SES meta or para to the azo group.
6. Yarn or fabric containing cellulosic, wool or polyamide fibers dyed with a dye comprising the compound according to claim 1.
7. A method for dyeing cellulosic, wool or polyamide fibers to produce a dyed yarn or

fabric which has enhanced dye fastness relative to Reactive Black 5 when washed in aqueous detergent containing peroxy bleach, the method comprising dyeing the fibers with a dye comprising the compound of claim 1.

8. A method for dyeing cellulosic, wool or polyamide fibers to produce a dyed yarn or fabric which has been shown to have enhanced dye fastness relative to the Reactive Black 5 when washed in aqueous detergent containing a peroxy bleach, the method comprising dyeing the fibers with a dye comprising the compound according to claim 1.